

Fig. 1

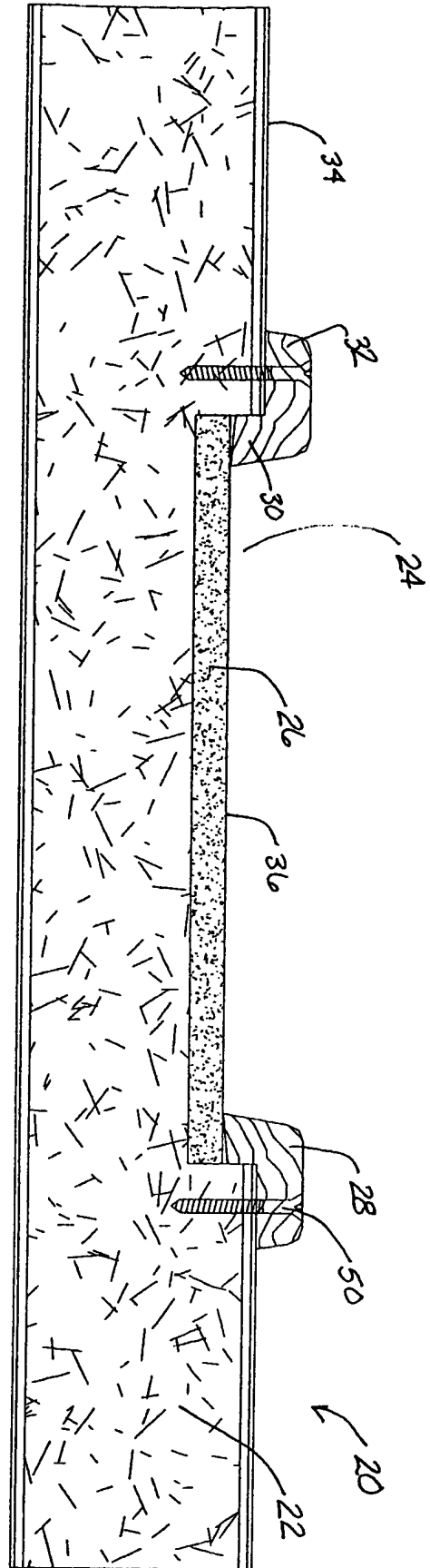
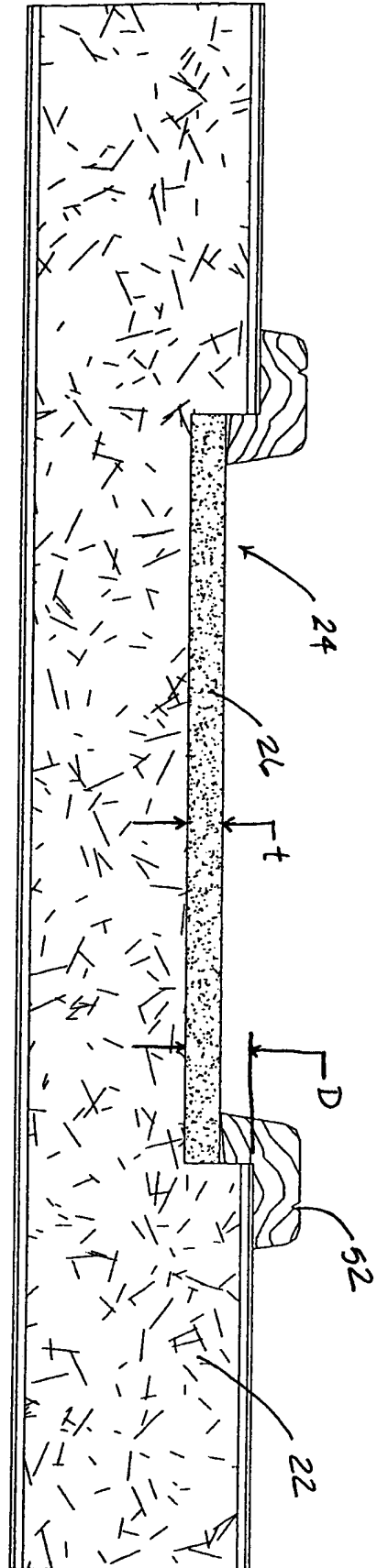


Fig. 2

Fig. 3



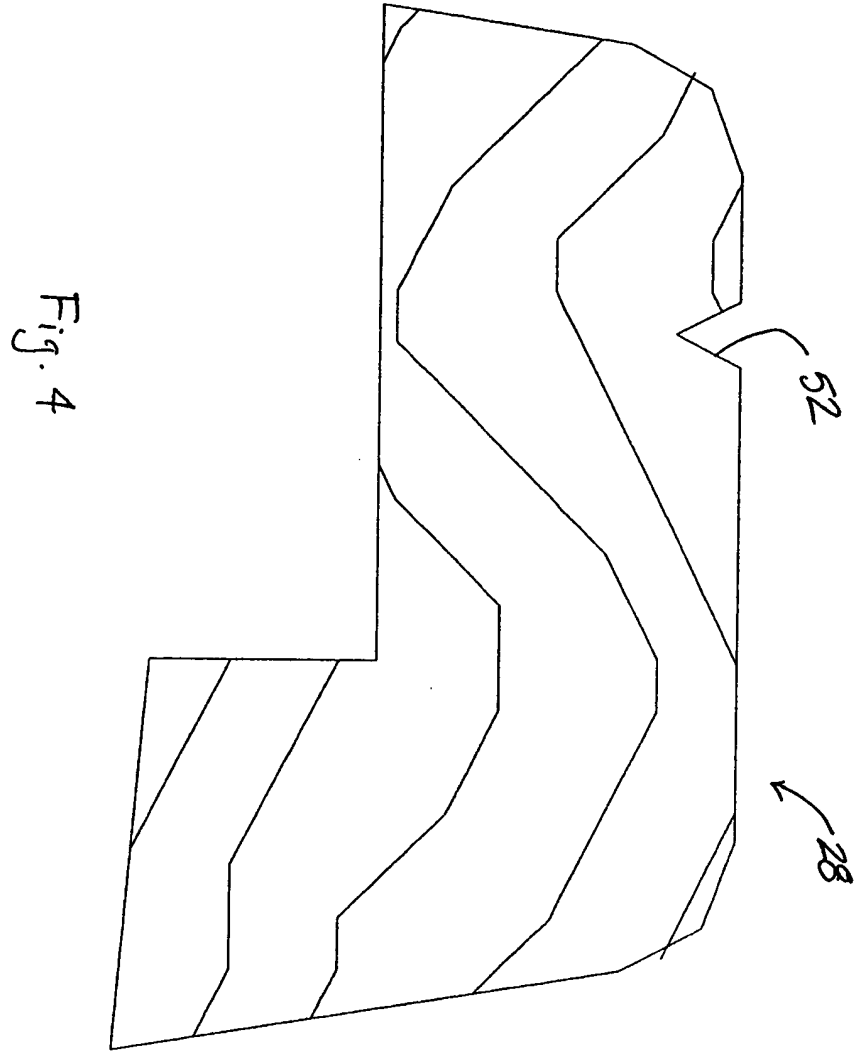
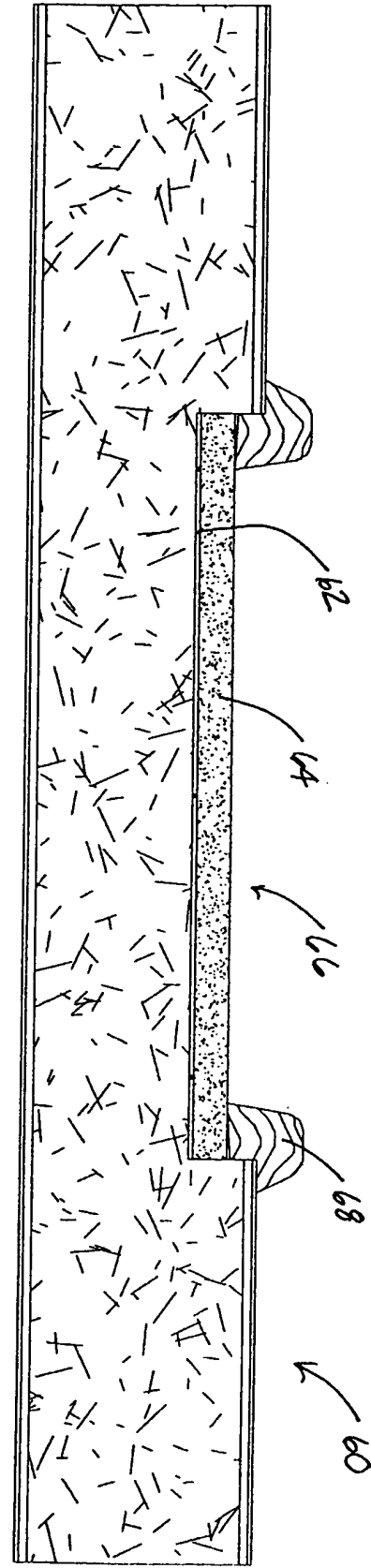


Fig. 5



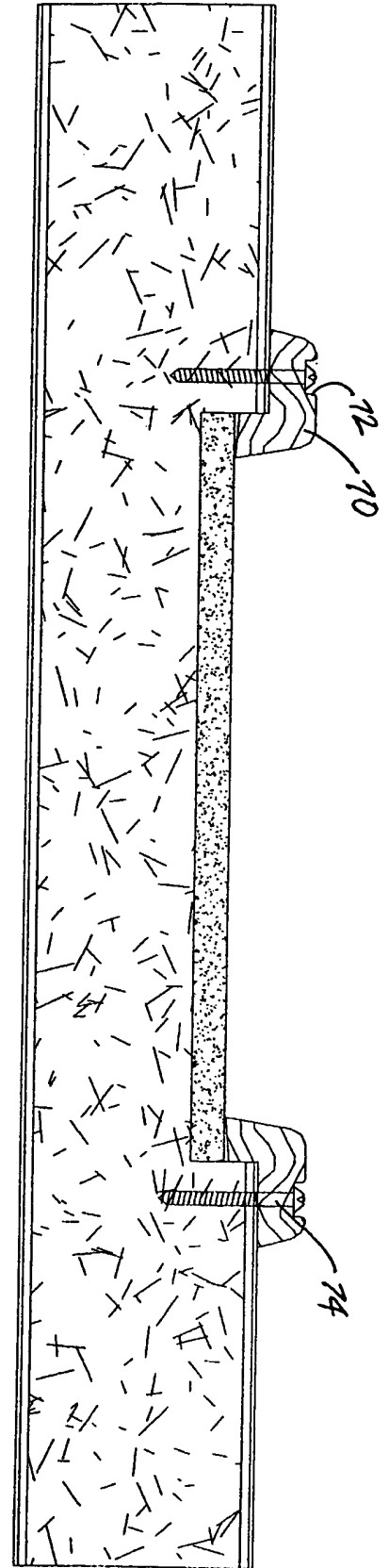


Fig. 6

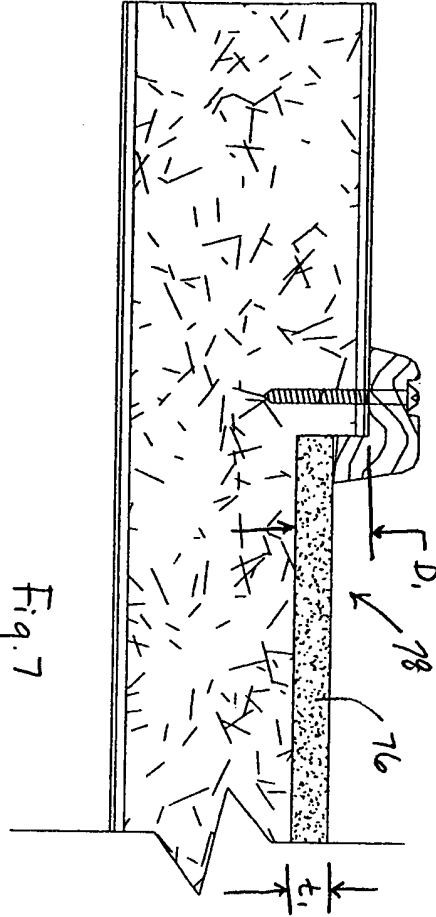


Fig. 7

Fig. 9

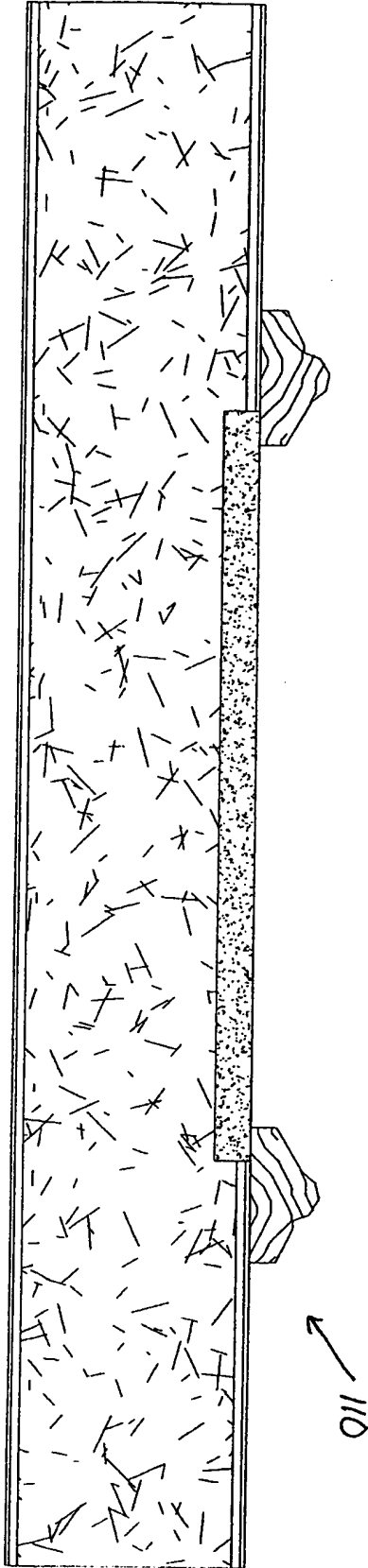
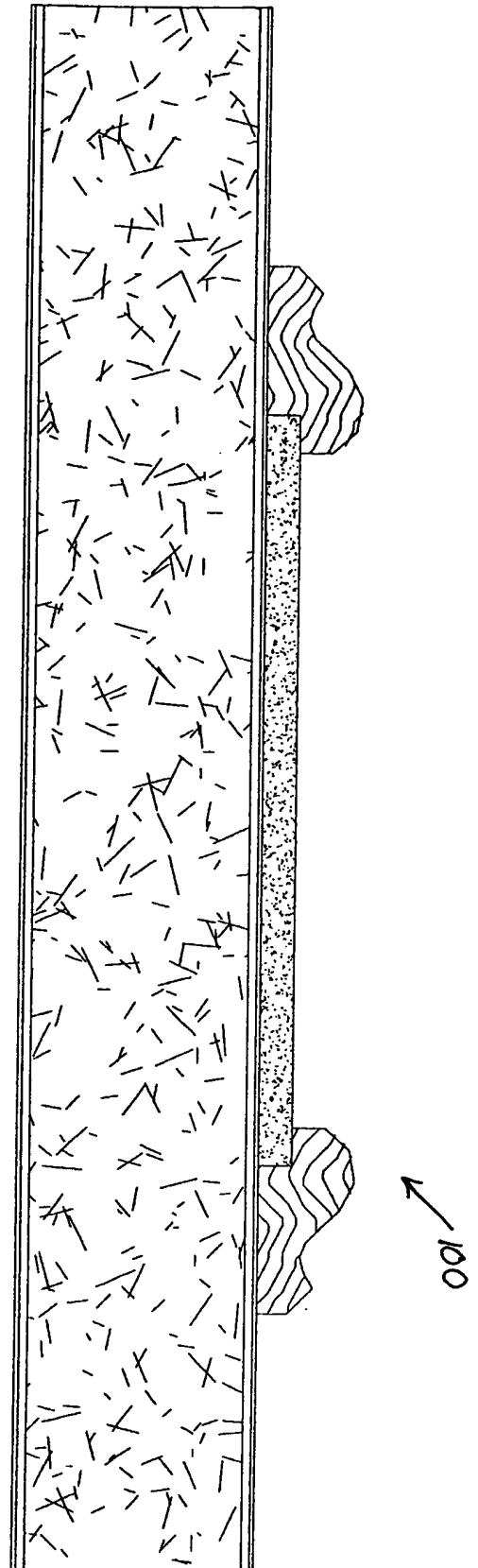
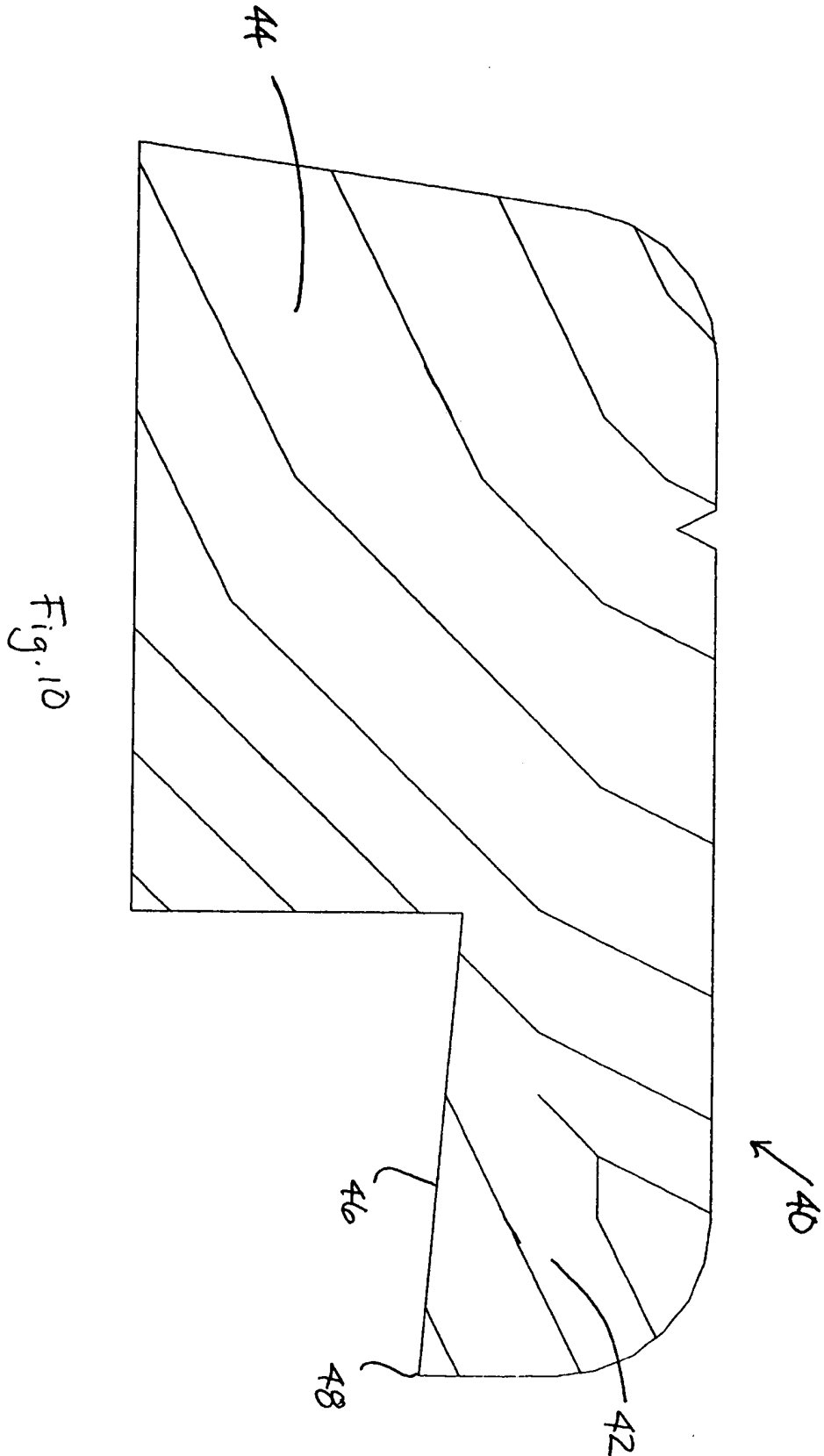


Fig. 8





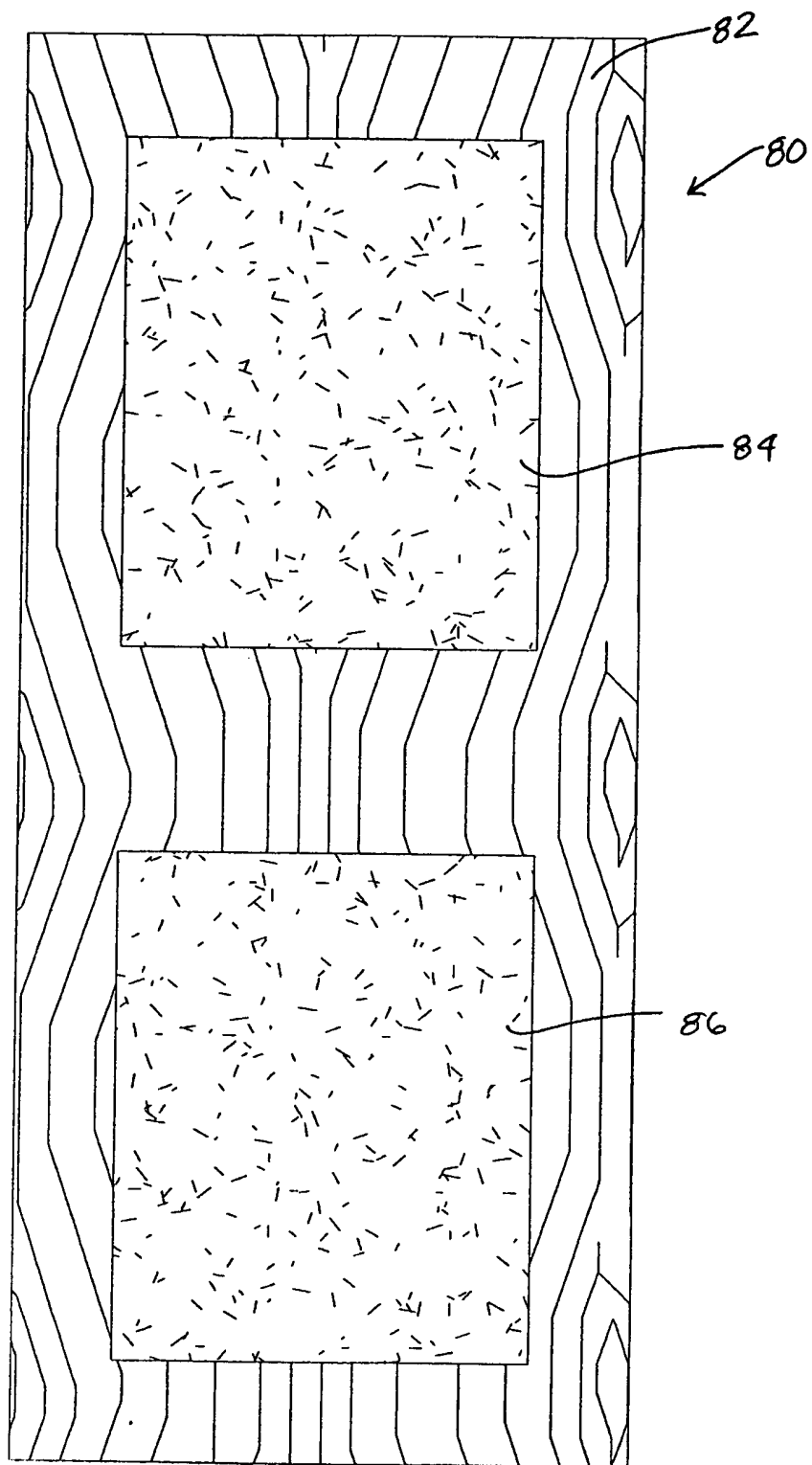
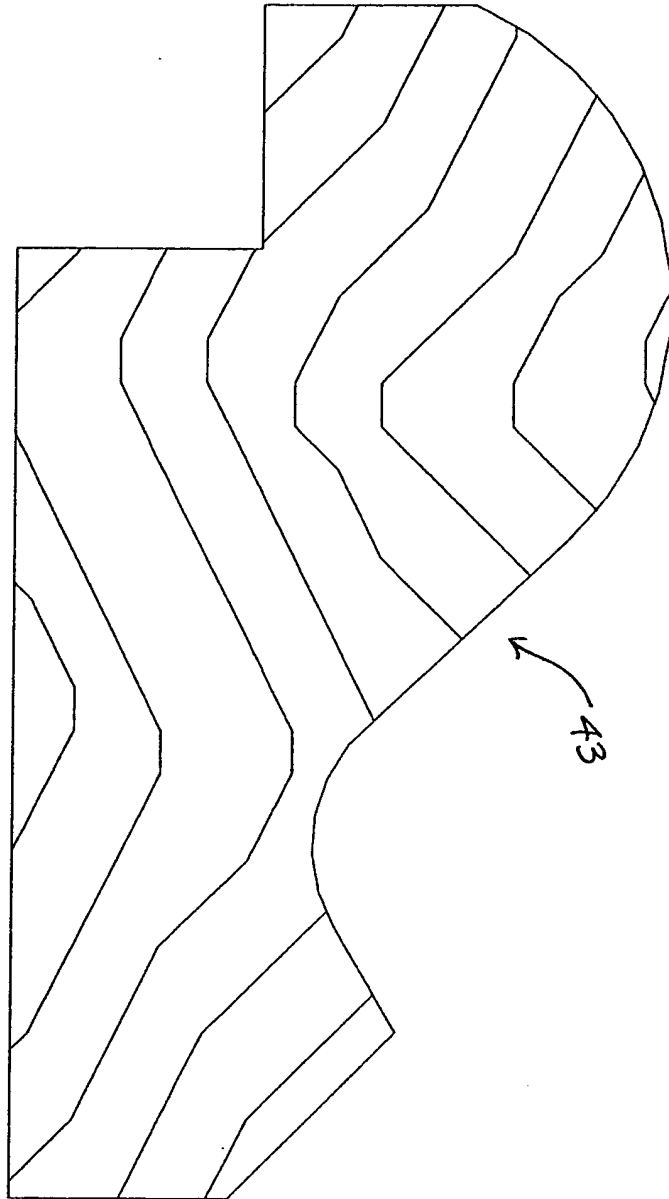


Fig. 11

Fig. 12



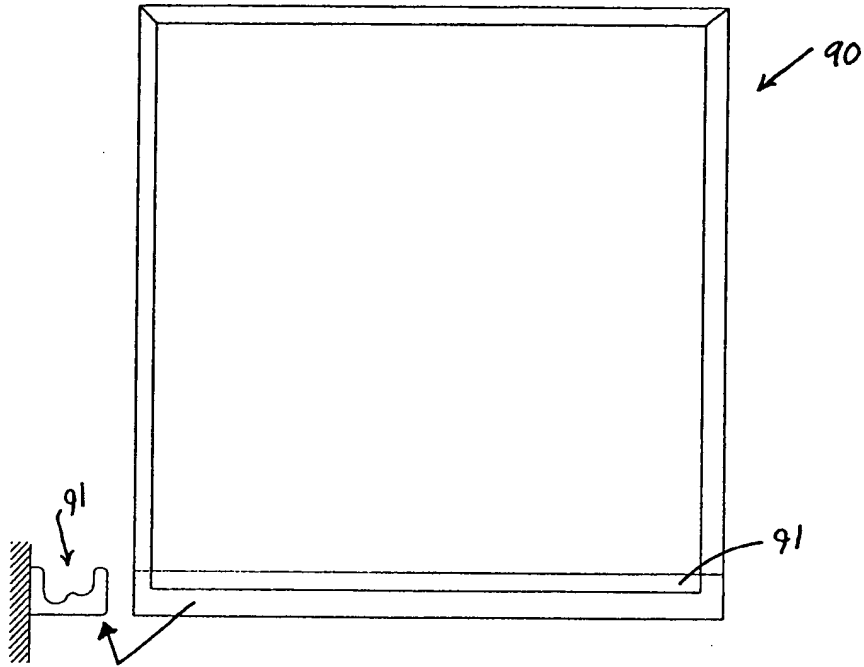


Fig. 13a

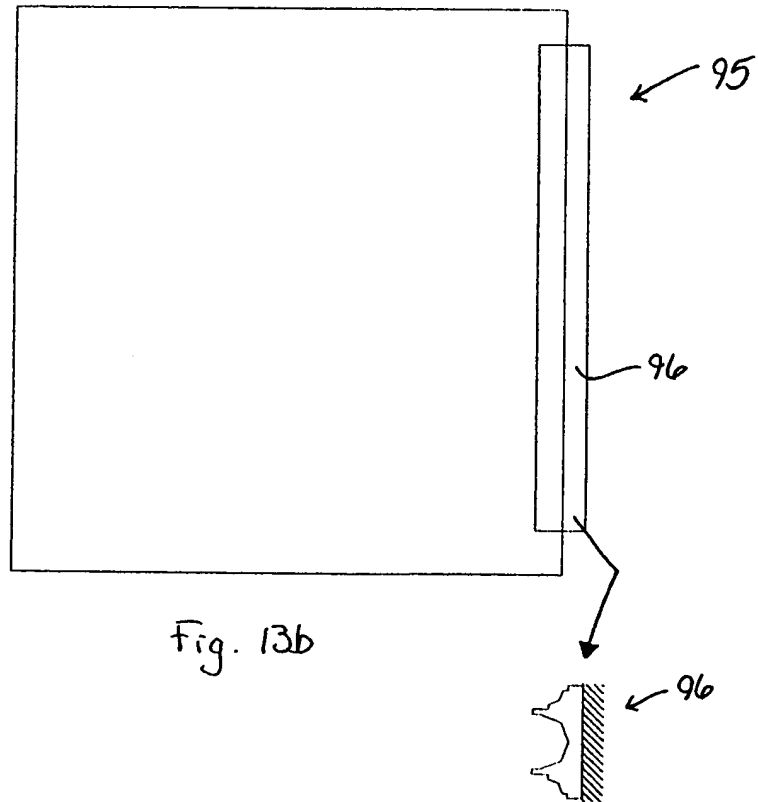
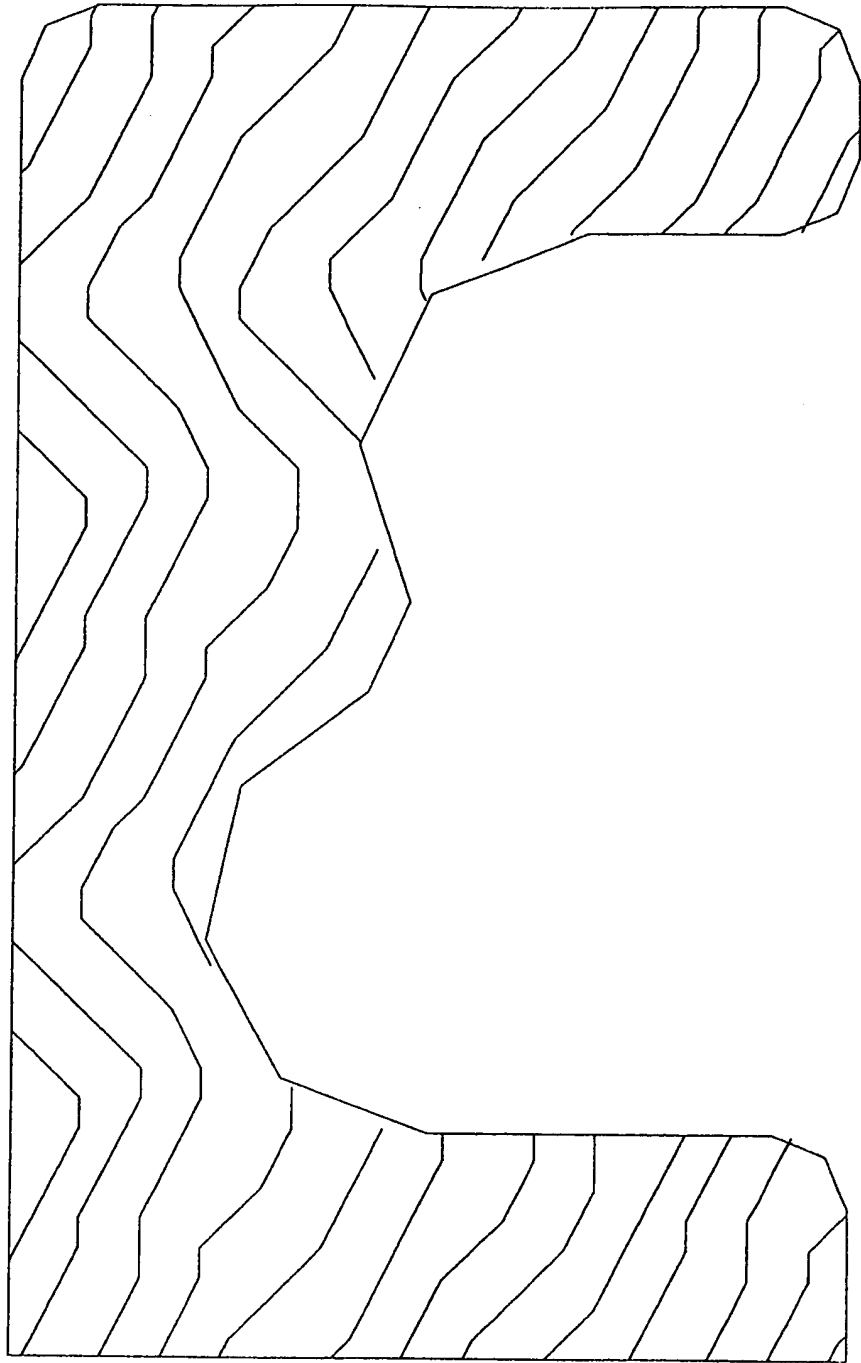


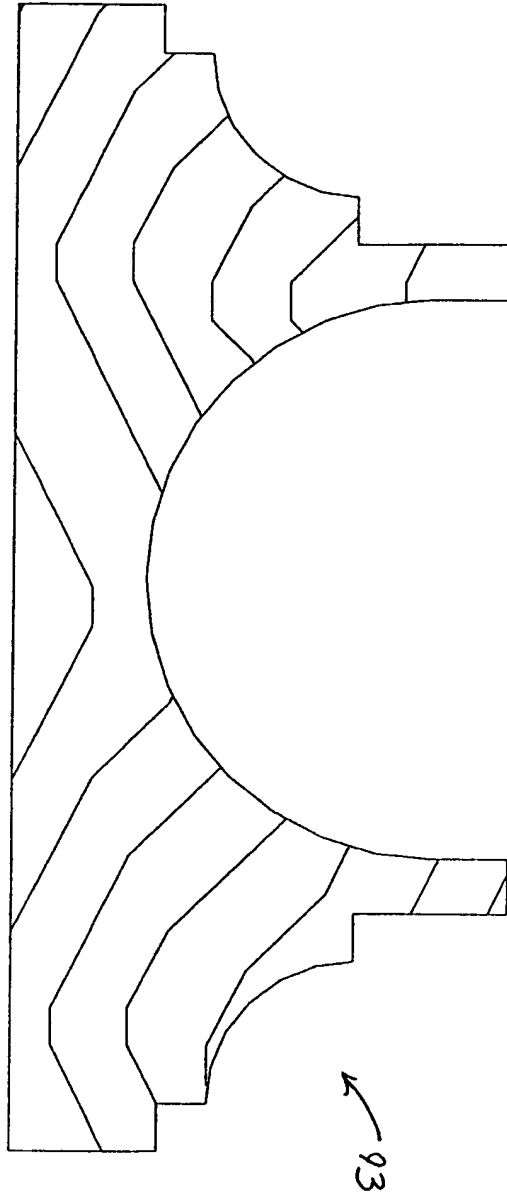
Fig. 13b

Fig. 14



92

Fig. 15



NON-RATED (DPC-1) and 20-MINUTE (DFP-20)

Rev. 09-17-02

Fig. 16a

Marshfield DoorSystems, Inc.
Marshfield Signature Series™
Workable Surfaces™ Door
Neutral Pressure

Applicant: Daniel E. Patridge
 Serial No.: To Be Assigned
 Filed: Herewith
 For: A METHOD OF PROVIDING A PRODUCT
 LINE OF DOORS
 Docket #: MDR0002/US
 Date Mailed: July 8, 2003
 Express Mail No. EV331042600US
 Sheet 15 of 16

NON-RATED (DPC-1) and 20-MINUTE (DFP-20)

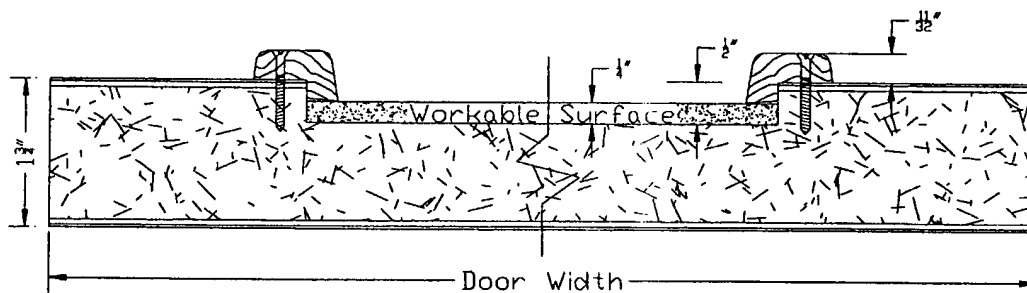
Rev. 09-17-02

Factory Finish (16)	Clear or stain with satin gloss Enviroclad UV™ finish
Warranty	Door – Full; life of original installation (1) Workable Surfaces – Free from Defect
Security Rating	Workable Surfaces Doors have not been tested for Security Rating
Acoustic Rating	Workable Surfaces Doors have not been tested for Acoustic Properties

NOTES:

- (1) Use of Marshfield DoorSystems, Inc. doors in exterior applications is not recommended and not warranted.
- (2) Fire retardant stiles eliminate the need for metal edge and astragal.
- (3) 2-ply full outer stile available.
- (4) Laminated Strand Lumber (LSL) or hardwood at mill option.
- (5) Wider rails available.
- (6) Bottom rails are a minimum 2-1/2" in doors requiring deep mortise machining for closers, holders, pivots, bottom seals, etc.
- (7) Marshfield DoorSystems, Inc. does not assume responsibility for choice of glazing materials used. Refer to Consumer Product Safety Commission 16 CFR 1201 CAT. II (1-1-97 Edition) to determine the need for safety-rated glazing.
- (8) Lites will be allowed up to 110" in length on DPC-1 doors but will not be covered by the Marshfield DoorSystems, Inc. warranty.
- (9) Minimum 5" from lite to any edge or adjacent openings, including hardware cutouts.
- (10) If 1/4" wired glass is used in doors that are shipping to Canada or anywhere that requires hose stream testing, Trim-Lite™ moulding is required.
- (11) Minimum 5-1/2" from lite to any edge or adjacent openings, including hardware cutouts.
- (12) On Non-rated (DPC-1) doors, the minimum distance requirement is 5" from the Workable Surface profile to any door edge, lite opening, or hardware cutout.
- (13) On Rated (DFP-20) doors, the minimum distance requirement is 5-1/2" from the Workable Surface profile to any door edge, lite opening, or hardware cutout.
- (14) All fire-rated doors must be machined by Marshfield DoorSystems, Inc. or other approved fire door machiners. Factory machining of surface-mounted exit devices with face holes 1" and larger is available.
- (15) Viewers or raceways are not available on Workable Surface doors.
- (16) All colors may not be available.

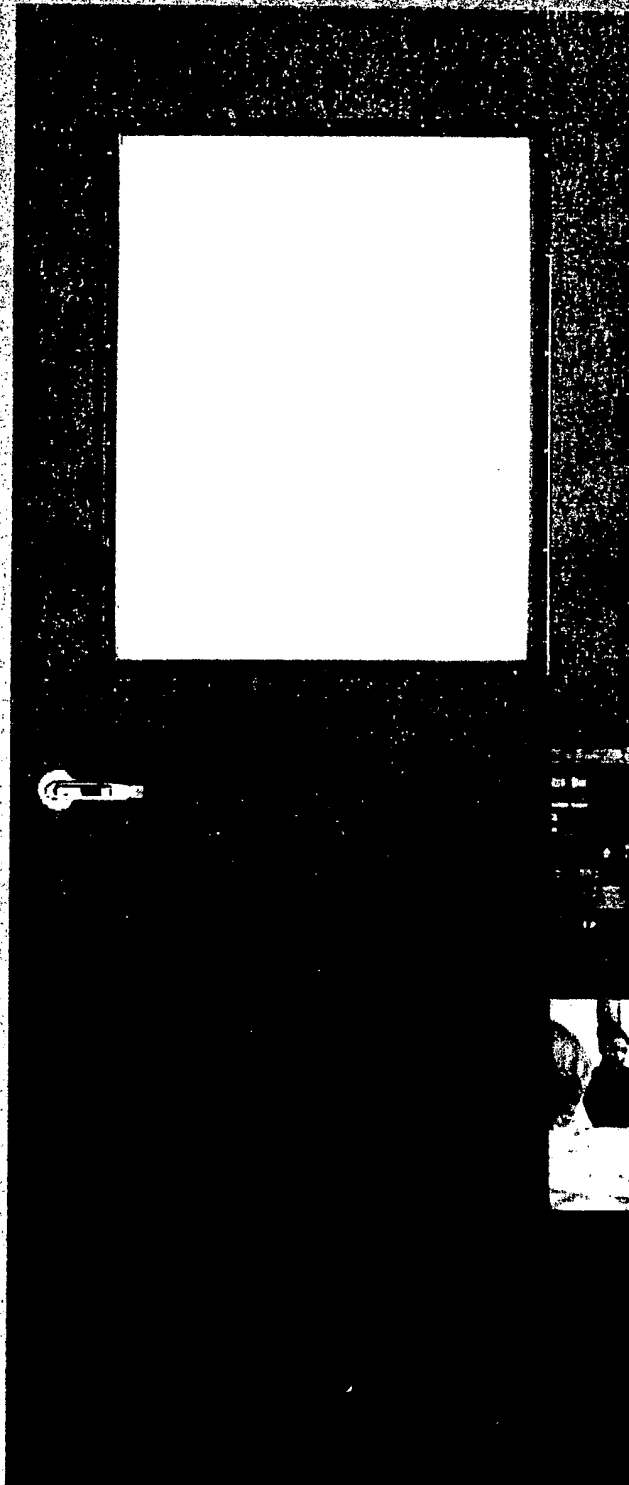
Cross Sectional View of Workable Surfaces Door



Note: Marshfield DoorSystems, Inc. doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

Example of marketing literature for one product line of the present invention

WORKABLE SURFACES



Maximizing the intended design function of any space, Workable Surfaces from Marshfield Door Systems combine the beauty of a wood door with the usefulness of a presentation board, bulletin board or a mirror.

As part of the Marshfield Signature Series™, this new idea integrates a dry erase board, a corkboard or a mirror directly into the door's design. This helps create an organized, clean and functional workspace, which is ideal for offices, schools, hospitals, dorm rooms, hotels or anywhere space is at a premium.



Fig. 17

 **Marshfield**
Door Systems